



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4040-1
Job Sheet 168737



Part No: D4040-1

Job Qty: 10 ea

Part Name: Radius Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	10 Ea		11/30/17	0.00	0.00	Start Up Machining		
100	Bandsaw	10 pcs		11/30/17	0.00	0.00	Bandsaw1		
105	CNC Vertical Machining	10 pcs		11/30/17	0.08	0.70	HAAS 1		
120	QC	10 pcs		11/30/17	0.00	0.00	QC8		
130	HandFinish	10 pcs		12/1/17	0.00	0.34	HandFinish1		
150	QC	10 pcs		12/1/17	0.00	0.00	QC3		
160	Packaging	10 pcs		12/1/17	0.00	0.00	Packaging3		
170	QC21-SA	10 Ea		12/1/17	0.00	0.00	QC21		

Part Op 100 - CUT BLANK 6.050" LONG 1 BLANK MAKES 6 PARTS
Descriptions: 105 - MILL AS PER DWG AND FOLIO FA890

DAS 21 9-89
DEC 0 1 2 17

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.375X00.750 FM137599-80	1	15	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Radius Block	0.290Inches ± 0.030	0.320 0.260		
2	Radius Block	0.750Inches ± 0.030	0.780 0.720		
3	Radius Block	0.750Inches ± 0.030	0.780 0.720		
4	Radius Block	0.316Inches + 0.006 - 0.001	0.322 0.315	Diameter	
5	Radius Block	0.380Inches ± 0.030	0.410 0.350		
6	Radius Block	0.250Inches ± 0.030	0.280 0.220		
7	Radius Block	45.000Degrees ± 0.500	45.500 44.500	Angle	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: M6061T6B0.375X00.750 Revision: 6061T6 Bar .375 X .750														
100	Receive Ft	S014861	168737	0 ft	0	m137599	Start Up Machining		Stock	11/28/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		1		0	0									

Plex 1/8/2018 11:50 AM Dart.Boucher.Sylvie